

Technical Data Sheet

KSC2040

Electronic Silicone

Description

KSC2040 is a thermally conductive silicone RTV adhesive rubber developed for heat sink applications.

KSC2040 is a 1-part silicone that when applied to the substrate enables adhesion to parts and heat transfer of the bonded assembly within minutes. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures.

KSC2040 works well in both manual and automatic dispensing equipment.

Technical Features

Appearance:	Grey
Specific Gravity:	1.62
Consistency:	Thixotropic Paste
Viscosity:	~600,000 cPs
Solids:	98%
Working Time ¹ :	8 minutes
Tack Free Time ¹ :	20 minutes
Full Cure ¹ :	72 hours
Application Rate:	250 g/min @ 6 Bar
Durometer:	40 Shore A
Tensile Strength:	1.5 - 2 N/mm ²
Elongation to Break:	250%
Thermal Conductivity:	0.63 W/m/K
Dielectric Strength:	23 kV/mm
Dielectric Constant:	3.3
Volume Resistivity:	1.8 x 10 ¹⁵ Ωcm
Dissipation Factor:	0.007
Service Temperature:	-45 - + 260 °C
Coefficient of Thermal Expansion:	17 x 10 ⁻⁵ mm/°C
Shelf Life @ 21°C ² :	12 months

¹ At room temperature 21°C

² In original unopened containers

Product Features

- Fast room temperature cure
- High thermal conductivity
- Non-corrosive
- Cure System - Oxime

Typical Applications

- Electronic component thermal dissipation
- PC motherboard heat sink mounting
- Power unit adhesive
- Adhesive sealing of components

Adhesion

excellent primerless adhesion to most metals and typical substrates used in electronic components.

Cure Speed Influence

Cure speed can be accelerated with increased humidity and heat to very rapid cure times.

Typical utilization involves dispensing in open air and after exposure to ambient humidity, a room temperature cured rubber is formed

Limitations

Do not use product on head gaskets or fuel immersion applications.

Allow to fully cure before putting assembly into service.

Ensure enough product remains between flanges to be effective in an assembly



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General Information

Keep out of the reach of children.
Uncured sealant irritates eyes and skin.
For safe handling of this product consult the Material Safety Data Sheet.

Storage

Store in a cool area out of direct sunlight.
For maximum shelf life, keep containers sealed when not in use.

Instructions for Use

Ensure parts are clean, dry and free from oil and grease.
Apply adhesive to one substrate.
Assemble parts and allow curing.
Wipe excess adhesive from outside of joint.

Notes

The data contained in this data sheet may be reported as typical value and/or range. Values are based on actual test data and area verified on a regular basis.

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