



KRYLEX[®]

KRYLEX ELECTRONIC

ASSEMBLY SOLUTIONS

ELECTRONIC ASSEMBLY SOLUTIONS

Chemence, one of the leading global manufacturers of adhesives, sealants and resins for automotive, electronics, consumer, medical and industrial applications, has been setting new standards of performance for today's challenging bonding applications.

Krylex performance adhesives for consumer and Automotive electronics applications are formulated, using our long standing corporate expertise across a variety of product chemistries to deliver superior innovative products. This corporate wide commitment in advancing adhesive development makes Chemence an ideal solution provider for today's electronics device manufacturers.

Krylex electronics adhesives are designed to deliver high bonding strength to a wide variety of common industry substrates while also being able to exceed application reliability requirements, be it surviving harsh environments, contact with common corrosive chemicals or high impact events.

On occasions where innovation is required Chemence chemists are able to rapidly formulate bespoke products providing customers the ability to solve difficult assembly problems.

Chemence understand what is required to be an leading materials company in today's Electronics supply chain and our global team are available to exceed customer needs and requirements around the world.

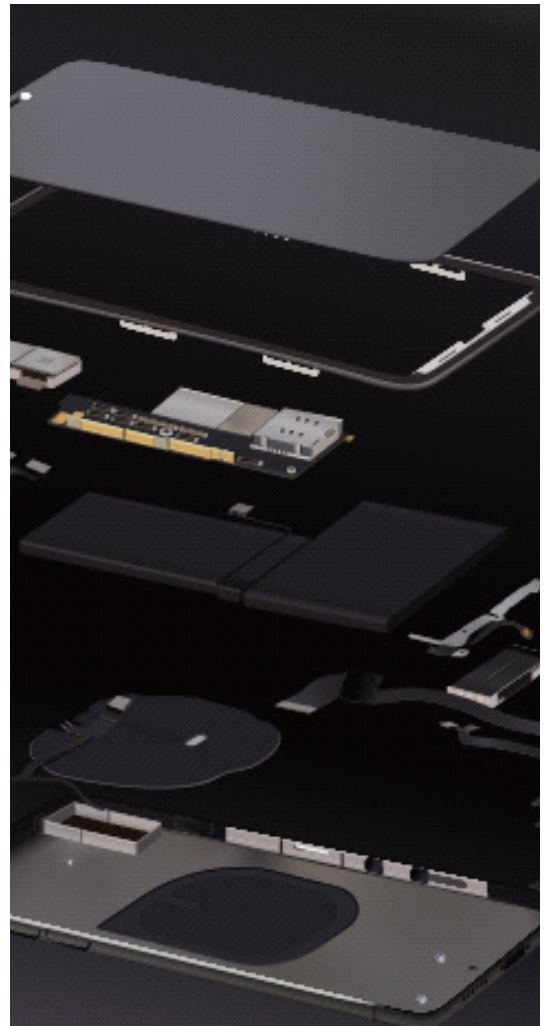


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UV ADHESIVE SOLUTION FOR GENERAL PURPOSE ELECTRONIC ASSEMBLY APPLICATIONS

Krylex UV or 'command cure', adhesives are formulated to react in the presence of the appropriate intensity of UV light. Krylex UV cure adhesives are designed to meet the unique challenges and requirements required in the assembly of electronic devices and components. The individual distinct products are formulated with specific application challenges in mind whether bonding too difficult to stick to plastics and metals or maximising UPH Efficiencies.

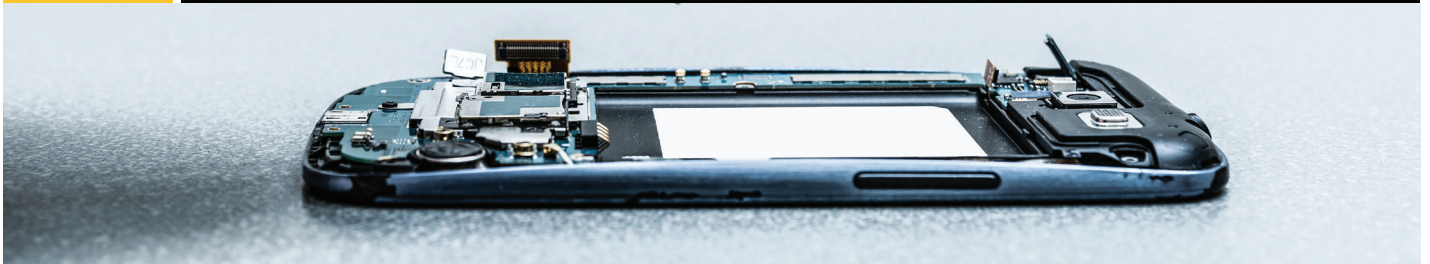
KRYLEX[®] UV Cure Adhesives Offer :

- Rapid UV Cure fixation.
- Exceptional depth of UV Penetration.
- 100% Solids (No solvent) formulations
- High adhesion too difficult to bond to plastics e.g., LCP (Liquid Crystal Polymer), PC, PA, etc....
- High adhesion too difficult to bond to metals e.g., Anodised Al, ITO (Indium Tin Oxide), etc...
- Excellent Reliability performance.
- A wide range of rheology options for different application requirements.
- UPH efficiencies.
- Compliance with cyto-toxicity standards.
- ROHS Compliant

Product	Description	Typical Application	Color	Viscosity, CPS	Hardness	Cure Condition	Shelf Life, months
KU5001T	High adhesion to metals and plastics / Good Depth of cure	Encapsulant	Translucent	4200	75 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5003	High adhesion to metals and plastics / High Impact strength	Gap filling and sealing	Clear - Amber	160	44 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5003T	Thixotropic version of KU5003	Structural Bonding, Encapsulation	Clear - Amber	1000	44D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5016	High Peel strength for flexible substrates/ Excellent adhesion to PA and PET / Tack free	Flexible substrate bonding - High Peel force bonds - wire fixing, flex circuit	Clear	4500	68 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5023	Higher peel strength than 5016 , tacky, low shrinkage - 'DispensiblePSA' (High tack after UV Exposure)	Flexible substrate bonding - High Peel force bonds - wire fixing, flex circuit	Clear	1500		365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5026	Excellent cure speed - 2 second cure/ Excellent Adhesion to PC, LCP and other difficult to bond plastics/ Good Impact Performance	Lens to Barrel, General Purpose plastic to plastic and plastic to metal bonding	Translucent	9800	55 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5027	Soft/ Very High Elongation - High Impact strength	Lens to Barrell, High Impact Plastic Bonding	Translucent	12600	37 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5029	Medium softness and elongation (between KU5026 and KU5027)	Lens to Barrell, High Impact Plastic Bonding	Translucent	10100	45 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5039A	High Tg ~115 ° C. Meets High temperature resistance (>120 ° C) and High temperature and heat humidity (85C/85%RH) requirements/ Good Adhesion to metals and plastics/ Good Impact and drop performance	Microspeaker/ High Temperature Performance applications	Translucent	6000	85 A	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5040	Excellent Temp Humid/ Excellent Adhesion to metals and plastics/ Good Impact and drop performance	Microspeaker/ High Temperature Performance applications	Translucent	4800	50 A	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5045	Fast cure, low shrinkage, Tack Free/ Good Adhesion to plastic substrates, metals and glass	Battery Pouch Seal/ Sealing	Black	7000	42 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	6
KU5144	low tack/ Excellent Adhesion to PET and Nylon and other plastic substrates	Battery Pouch Seal/ Sealing	Black	7000	54 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5145	Clear version of KU5144	Battery Pouch Seal/ Sealing	Clear	7400	51 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5146B	Fast Cure/ Optically Clear/ Good adhesion to plastic, metal and glass/ Good Abrasion and scratch resistance (Pencil hardness -6H)/ High Refractive index (1.56)/ Non yellowing	IR Glass Bonding, Optical bonding, General purpose bonding of dis-similar substrates	Optically Clear	310	83 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	6
KU5147	Fast cure version of KU5144, Optimized for 365nm LED cure, low tack/ Excellent Adhesion to PET and Nylon and other plastic substrates	Battery Pouch Seal/ Sealing	Black	6100	58 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12

Product	Description	Typical Application	Color	Viscosity CPS	Hardness	Cure Condition	Shelf Life, months
KU5225	Excellent cure speed - 2 second cure/ Excellent Adhesion to PC, LCP and other plastics/ High Impact Performance	Encapsulation of components	Clear	4000	50D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5301	Exceptional adhesion to PC and other plastics/ Good Flexibility	Adhesive, Sealant	Clear	250	55 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5302	Exceptional adhesion to PC and other plastics/ Good Flexibility	Sealant or potting	Clear	5400	55 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5303	High Adhesion of difficult to bond to surfaces	Potting or encapsulation	Yellow	22000 - 28000	75 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5304	Very low Viscosity/ Tack Free/ Good adhesion to glass, PCB's and metal	Low Viscosity capillary flow UV	Clear	45	83 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5305	High adhesion to metals, plastics and glass/	Low Viscosity capillary flow UV	Clear	60	55 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12

PUR HOT MELT FOR ELECTRONIC DEVICE ENCLOSURE AND STRUCTURAL ASSEMBLY

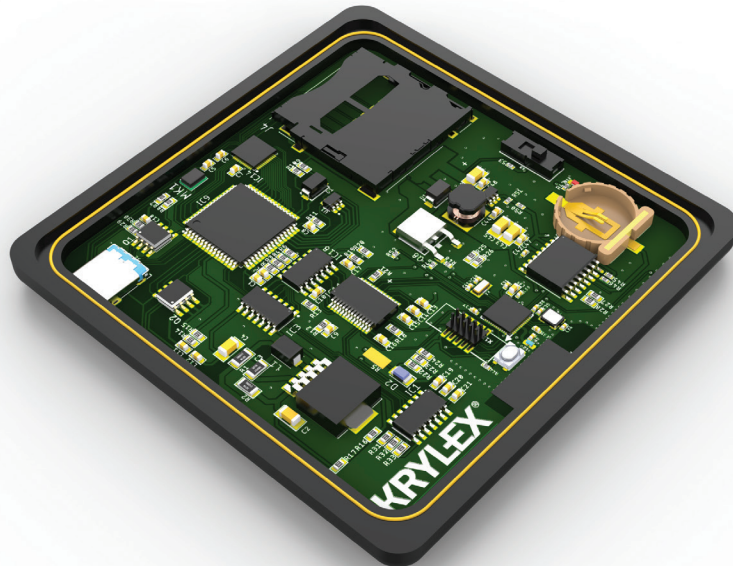


Krylex high performance Reactive Polyurethane adhesives are formulated for the assembly of electronic portable devices and cure using atmospheric moisture. These reactive urethanes offer performance advantages over other adhesive technologies in enclosure and structural applications. The reactive urethanes are applied to the substrate via a heated dispense process, however the PUR cools rapidly when leaving the syringe so on contacting the target substrate the liquid adhesive is at, or close to, room temperature. The dispensed adhesive then develops rapid green strength for easy handling, prior to full moisture cure.

KRYLEX® PUR Adhesives Offer:

- One component
- Almost instant bond strength.
- A variety of open times to suit a wide variety of assembly requirements.
- Exceptional Impact strength.
- Ultra-low moisture uptake after cure.
- Excellent chemical resistance.
- Low dielectric constant
- Excellent sealant properties
- Excellent adhesion to a wide variety of plastics and metals
- High Bio content.
- ROHS Compliant

Product	Description	Typical Application	Dispense Temperature, °C	Open Time, mins	Cure Time - Ambient Moisture, Hrs	Hardness at Break, %	Elongation at Break, %
KH9001	Low MVTR/ High Reliability/ Low dielectric constant (2.1) and loss tangent (0.01) / Excellent Chemical Resistance/ High Bio content/ Dispensable PSA	Antenna bonding	120	10	72	73 A	>500
KH9005	Outstanding Barrier Sealant - Low MVTR/ High Reliability/ Low dielectric constant/ Excellent Chemical Resistance/ Low Bubble formation/ High Bio content/ Dispensable PSA	Barrier Sealant/ Encapsulant	120	2-4	72	71 A	>800
KH9005i	Outstanding Barrier Sealant - with Ultra low bondline bubble formation	Barrier Sealant/ Encapsulant					
KH106B	Excellent for bonding Metal to Plastic	Enclosure Bonding	105 -120	5-10	24		>500
KH107	Very High Impact Performance/ Excellent Adhesion to plastics and metals/ Medium Green strength	High Impact applications bonding metals - Tablet Stylus	100 - 130	2- 4	24	34D	>400
KH108B	Excellent Adhesion to metal and Plastic excellent Temperature and Chemical Resistance	Enclosure Bonding	100 - 130	5-10	24		>500
KH112B	Excellent Adhesion to metal and Plastic excellent Temperature and Chemical Resistance	Enclosure Bonding	100 - 130	5-10	24		>500
KH168-1	Excellent Adhesion to metal and Plastic excellent Temperature and Chemical Resistance	Enclosure Bonding	100 - 130	5-10	24		>800
KH195	Excellent adhesion to metal and glass and fast cure	Enclosure Bonding	100 - 130	2- 4	12	24D	>600
KH202	Excellent Adhesion to PC, PA and Metal, Easy Re-work	Enclosure Bonding	90 - 120	3	24		>600
KH813F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature	Enclosure Bonding	90 -120	2 - 4	72	29 D	>500
KH911F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature	Enclosure Bonding	90 -120	2	24	31 D	>450
KH936F	Excellent Adhesion to metal and Plastic excellent Temperature and Chemical Resistance	Enclosure Bonding - Cell Phone Back Cover	100 - 120	5- 10	24	24D	>500
KH946F	High Adhesion to glass, metal and plastic	Enclosure Bonding	95-125	4 -7	168	43D	>490
KH962F	Excellent Adhesion to PC, PA and Metal.	Enclosure - Cell Phone Touch Panel	95 -125	2 - 4	24	33D	>600
KH965	Flexible / Medium Green Strength	Bonding Ferrite-PC-PI e.g. wireless charger assembly	100 -120	5	24	24D	>500



UV AND DUAL CURE ADHESIVES FOR ELECTRONIC COMPONENT ENCAPSULATION, SEALING AND CIRCUIT BOARD PROTECTION

Krylex range of adhesives for component encapsulation and circuit board protection provide industry leading environmental protection to ensure product reliability in ever more challenging application requirements in both consumer electronics and harsh automotive conditions.

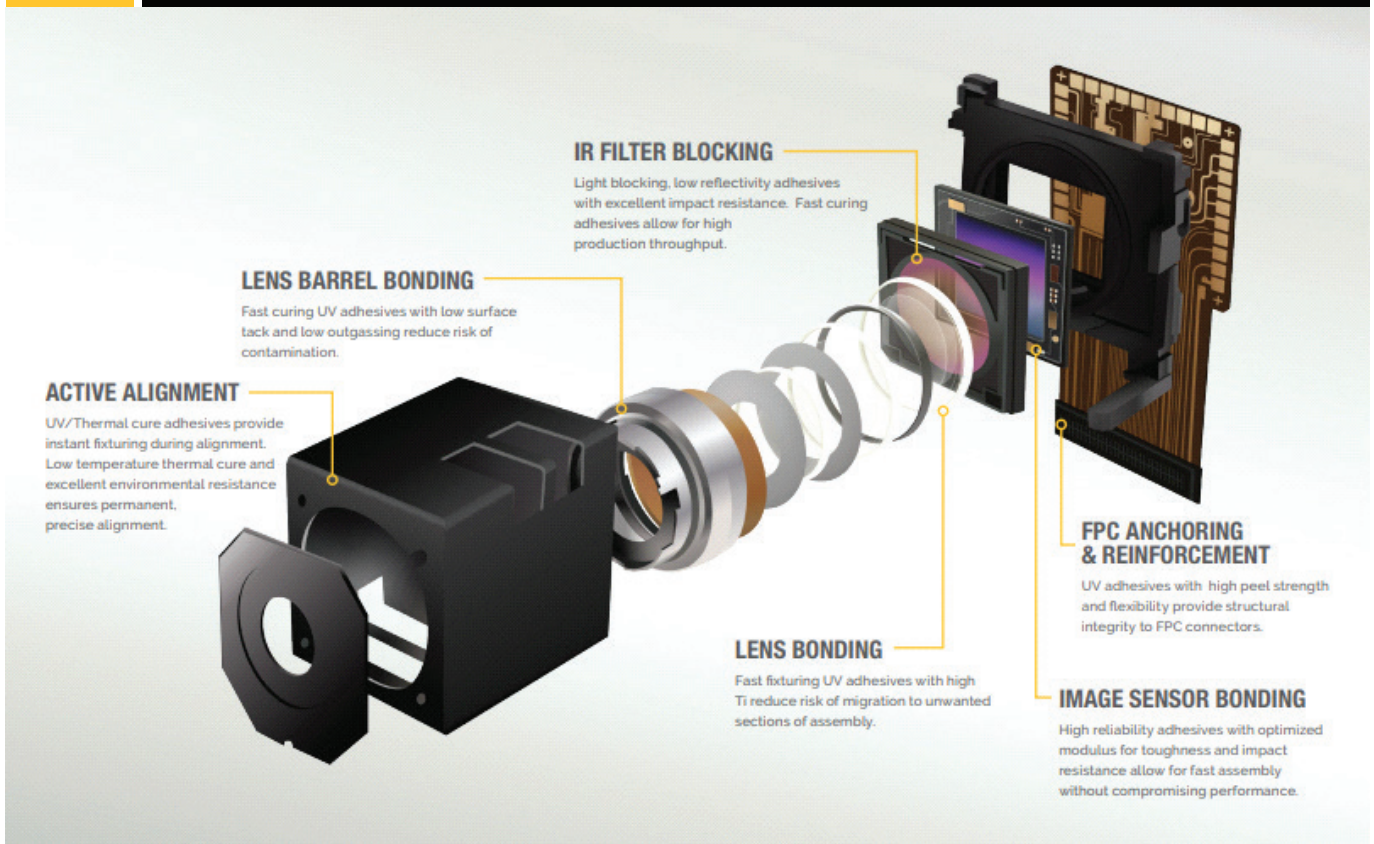
Krylex UV + Moisture cure products offer high adhesion and a rapid, complete (no residual uncured adhesive) moisture cure after UV exposure

KRYLEX® Encapsulation Adhesives Offer:

- One component.
- UV Cure and dual cure options (UV+ Moisture or UV + Thermal).
- Ultra-fast UV Fixation.
- High Reliability.
- High UV depth of penetration.
- Rapid moisture cure
- Excellent Chemical Resistance.
- Excellent waterproofing performance.
- ROHS Compliant

Product	Description	Typical Application	Color	Viscosity, CPS	Hardness	Cure Condition	Shelf Life, months
UV Encapsulation, Potting and Sealing							
KU5301	Exceptional adhesion to PC and other plastics/ Good Flexibility	Adhesive, Sealant	Clear	200 - 300	55 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5302	Exceptional adhesion to PC and other plastics/ Good Flexibility	Sealant or potting	Clear	4800 - 6400	55 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5303	High Adhesion of difficult to bond to surfaces	Potting or encapsulation	Yellow	22000 - 28000	75 D	365 -405nm LED 30 mW/cm ² , 2500 mJ	12
KU5003	High adhesion to metals and plastics/ High Impact strength	Gap filling and sealing	Clear - Amber	160	44 D	365 -405nm LED 30 mW/cm ² , 2500 Mj	12
KU5003T	Thixotropic version of KU5003	Structural Bonding, Encapsulation	Clear - Amber	1000	44 D	365 -405nm LED 30 mW/cm ² , 2500 Mj	12
KU5225	Excellent cure speed - 2 second cure/Excellent Adhesion to PC, LCP and other plastics/ High Impact Performance	Encapsulation of components	Clear - Amber	4000	50D	365 -405nm LED 30 mW/cm ² , 2500 Mj	12
KU5045	Excellent Dispense/ Tack Free/ Good Adhesion	Battery Pouch Seal/ Sealing	Black	7000	42 D	365 -405nm LED 30 mW/cm ² , 2500 Mj	6
UV + Moisture (Dual Cure) Encapsulants and Sealants							
KD8010	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Clear	600	70D	365nm LED, 30mW/ cm ² , 2500mJ + 24 Hour Moisture Cure	6
KD8011	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Translucent	2400	73 D	365nm LED, 30mW/ cm ² , 2500mJ + 24 Hour Moisture Cure	6
KD5001	Very active Moisture cure, ideal if shadowing is high	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Translucent	5400	55 D	365nm LED, 30mW/ cm ² , 2500mJ + 24 Hour Moisture Cure	6

KRYLEX ADHESIVES FOR COMPACT CAMERA MODULES



Compact camera modules and image sensors used in today’s portable consumer electronic devices and Automotive applications are constantly evolving as manufacturers try to differentiate their technology in this fast-moving industry. Krylex application specific camera module adhesives target high product performance, reliability and optimum manufacturing efficiencies.

KRYLEX[®] CCM Adhesives Offer:

- On component
- Dual cure, UV + Thermal, for Active Alignment Applications.
- UIV Command cure.
- High adhesion to glass, metals, and a wide variety of plastics (LCP, PC, PBT,etc.)
- Optimised rheology, high shape stability etc...
- High Reliability



Product	Description	Color	Viscosity, cps	Thixotropic Index	Cure Schedule	Work lfe	Shelf Life
Active Alignment							
KE6020	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	80000	5.9	Light cure with 2000mJ + 80 ° C for 30 minutes	24 hours at 25 ° C	1 Year @ -20 ° c
KE6021	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	52000	6.3	Light cure with 2000mJ + 80 ° C for 30 minutes	24 hours at 25 ° C	1 Year @ -20 ° c
Die Attach							
KE1092	High Performance Die Attach	Biege	3800	2.93	30 mins at 100 ° C or 60 mins at 80 ° C	8 Hours	1 Year @ -20 ° c
Lens to Barrell Bonding							
KU5026	Excellent cure speed - 2 second cure/Excellent Adhesion to PC and other plastics/ High Impact Performance	Translucent	9800	4	365 -405nm LED 30 mW/cm2 , 2500 mJ	72 Hours	1 Year @ 25 ° C
KU5027	Soft/ Very High Elongation	Translucent	12600	4	365 -405nm LED 30 mW/cm2 , 2500 mJ	72 Hours	1 Year @ 25 ° C
KU5029	Medium softness and elongation (between ku5026 and KU5027)	Translucent	10100	4	365 -405nm LED 30 mW/cm2 , 2500 mJ	72 Hours	1 Year @ 25 ° C
IR Filter Bonding							
KU5146B	Fast Cure/ Optically Clear/ Good adhesion to plastic, metal and glass/ Good Abrasion and scratch resistance (Pencil hardness -6H)/ High Refractive index (1.56)/ Non Yellowing	Optically Clear	310		365 -405nm LED 30 mW/cm2 , 2500 mJ	73 Hours	6 months @ 25 ° C
Lens Holder to Substrate (House Bonding) and Voice Coil Motor (VCM)							
KE1092	High Performance Die Attach	Biege	4000	3	30 mins at 100 ° C or 60 mins at 80 ° C	8 Hours	1 Year @ -20 ° c
Wire Bond Encapsulation							
KE6021	High thixotropic Encap	Dark Grey	52000	6.3	100 ° C for 10 minutes	24 hours at 25 ° C	1 Year @ -20 ° c
FPC Reinforcement							
KU5016	High Peel strength for flexible substrates/ Excellent adhesion to PA and PET / Tack free	Clear - Amber	4500	3.34	365 -405nm LED 30 mW/cm2 , 2500 mJ	72 Hours	1 Year @ 25 ° C
KU5023	Higher peel strength than 5016 , tacky, low shrinkage	Clear - Amber	15000	3.5	365 -405nm LED 30 mW/cm2 , 2500 mJ	72 Hours	1 Year @ 25 ° C

KRYLEX ADHESIVES FOR WEARABLE APPLICATIONS

KRYLEX®

GASKETING

Thixotropic sealants with excellent moisture resistance for ingress protection of housings.

BATTERY ASSEMBLY

Chemically resistant adhesives and sealants with high toughness for pouch sealing.

WIRELESS CHARGING

High toughness and fast green strength adhesives for coating and fixation of wireless charging coils.

ACCESSORY ASSEMBLY

Toughened instant adhesives with excellent multi-substrate adhesion.

TOUCH SCREEN ASSEMBLY

Structural adhesives with high green strength and ultimate strength that allow ability for rework at low temperatures.

MODULE ASSEMBLY

Instant and structural adhesives for camera and acoustic module assembly allow for miniaturization of modules while maintaining performance requirements.

FPC REINFORCEMENT

Ultra high peel strength UV adhesives for instant structural reinforcement and protection of FPC connections.

SELECTIVE ENCAPSULATION

Glob Tops and UV sealants for ruggedization and environmental protection of sensitive components and sealing of entry points.

KRYLEX® Wearable Adhesives Solutions Offer:

- One component.
- UV Cure and dual cure options (UV+ Moisture or UV + Thermal).
- Ultra-fast UV Fixation.
- High Reliability.
- High UV depth of penetration.
- Rapid moisture cure
- Reactive Polyurethanes that cure in the presence of atmospheric moisture
- Excellent waterproofing and environmental stability performance.
- ROHS Compliant

Product	Description	Typical Application	Color	Viscosity, CPS	Hardness	Cure Condition	Shelf Life, months
Sealing and Encapsulation							
KD8010	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible)	Low Viscosity UV + Moisture	Clear	600	70 D	365nm LED, 30mW/cm ² , 2500mJ + 24 Hour Moisture Cure	12
KU5301	Exceptional adhesion to PC and other plastics/ Good Flexibility	Adhesive, Sealant	Clear	200 - 300	55 D	30 sec @ 10 mW/cm ² @ 365 nm	12
KU5303	High Adhesion of difficult to bond to surfaces	Potting or encapsulation	Yellow	22000 - 28000	75 D	30 sec @ 10 mW/cm ² @ 365 nm	12
KU5225	Excellent cure speed - 2 second cure/Excellent Adhesion to PC and other plastics/ High Impact Performance	Encapsulation of components	Clear - Amber	4000	50 D	365 -405nm LED 30 mW/cm ² , 2500 Mj	12
KU5045	Fast cure, low shrinkage, Tack Free/ Good Adhesion to plastic substrates, metals and glass	Battery Pouch Seal/ Sealing	Black	7000	42D	365-405nm LED 30 mW/cm ² , 2500 Mj	12
KD8010	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible)	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Clear	600	70 D	365nm LED, 30mW/cm ² , 2500mJ + 24 Hour Moisture Cure	12
KD8011	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible)	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Translucent	2400	73 D	365nm LED, 30mW/cm ² , 2500mJ + 24 Hour Moisture Cure	12
KD5001	Very active Moisture cure, ideal if shadowing is high	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Translucent	5400	55 D	365nm LED, 30mW/cm ² , 2500mJ + 24 Hour Moisture Cure	12
Wearable Display Adhesives for FPC Reinforcement							
KU5016	High Peel strength for flexible substrates/ Excellent adhesion to PA and PET / Tack free	FPC Adhesive	Clear - Amber	4500	68 D	72 Hours	1 Year @ 25 ° C
KU5023	Higher strength than 5016 - not tack free	FPC Adhesive	Clear - Amber	15000	70 D	72 Hours	1 Year @ 25 ° C

Display Barrier Sealant (PUR Hot Melt)

Product	Description	Typical Application	Dispense Temperature, °C	Open Time, mins	Cure Time - Ambient Moisture, hrs	Hardness	Elongation at Break %
KH9005	Outstanding Barrier Sealant - Low MVTR/ High Reliability/ Low dielectric constant/ Excellent Chemical Resistance/ Low Bubble formation/ High Bio content	Barrier Sealant	120	10 - 20	24	71 A	>800

Adhesives for Wearable Enclosure Bonding (PUR Hot Melt)

KH9001	Low MVTR/ High Reliability/ Low dielectric constant/ Excellent Chemical Resistance/ High Bio content	Antenna bonding	120	10	24	73 A	>500
KH9005	Outstanding Barrier Sealant - Low MVTR/ High Reliability/ Low dielectric constant/ Excellent Chemical Resistance/ Low Bubble formation/ High Bio content	Barrier Sealant	120	10 - 20	24	71 A	>800
KH813F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature	Enclosure Bonding	90 - 120	2 - 4	72	29 D	>500
KH911F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature	Enclosure Bonding	90 - 120	2	24	31 D	>450

KRYLEX ADHESIVES FOR THE ASSEMBLY OF ACOUSTIC MODULES, MICRO SPEAKERS AND EARPHONES



Krylex adhesives provide a wide range of different assembly options in construction of speakers, headphones, acoustic modules and micro speakers. The products provide customers with optimised properties that aid in the assembly and final reliability of the assembled device.

KRYLEX® Adhesives for Acoustic Applications Offer:

- Excellent, fine pitch dispense performance.
- High Reliability.
- High Temperature Resistant for micro speaker bonding.
- Excellent adhesion to difficult to bond plastics and anodised Al.
- ROHS Compliant.
- Exceptional Impact strength for enclosure applications



Product	Description	Typical Application	Dispense Temperature, °C	Open Time, mins	Cure Time - Ambient Moisture, Hrs	Hardness	Shelf life, months
Enclosure Bonding							
KH9005	Outstanding Barrier Sealant - Low MVTR/ High Reliability/ Low dielectric constant/ Excellent Chemical Resistance/ Low Bubble formation/ High Bio content	Barrier Sealant	120	2 - 4	72	71 A	12
KH813F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature	Enclosure Bonding	90 - 120	2 - 4	72	29 D	12
KH911F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature for bonding Metal to Plastic	Enclosure Bonding	90 - 120	2	24	31 D	12

Product	Description	Typical Application	Color	Viscosity CPS	Hardness	Cure Condition	Shelf Life, months
Microspeaker Adhesives							
KU5039A	Excellent Temp Humid/ Excellent Adhesion to metals and plastics/ Good Impact and drop performance	Microspeaker/ High Temperature Performance applications	Translucent	6000	85 A	365 -405nm LED 30 mW/cm ² , 2500 Mj	12
KU5040	Excellent Temp Humid/ Excellent Adhesion to metals and plastics/ Good Impact and drop performance	Microspeaker/ High Temperature Performance applications	Translucent	4800	50 A	365 -405nm LED 30 mW/cm ² , 2500 Mj	12

Product	Description	Color	Viscosity, cps	Thixotropic Index	Cure Schedule	Work Iffe	Shelf Life @ -20 °C, months
Magnet Bonding - Thermal Curing							
KE1092	High Adhesion to difficult to bond to plastics e.g. PC	Biege	3800	2.93	30 mins at 100 ° C or 60 mins at 80 ° C	8 Hours	12
KE1094	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	80000	5.9	80 ° C for 30 mins	24 hours at 25 ° C	12
KE1095	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	52000	6.3	80 ° C for 30 mins	24 hours at 25 ° C	12

Product	Description	Typical Application	Dispense Temperature, ° C	Open Time, mins	Cure Time - Ambient Moisture, Hrs	Hardness	Shelf Life, months
Magnet Bonding - PUR - Moisture Cure							
KH965F	Flexible / Medium Green Strength	Bonding Ferrite-PC-PI e.g. wireless charger Assemblies	5000 cps @120 ° C		24 Hrs at 25 ° C	24 D	12

Product	Description	Typical Application	Color	Viscosity CPS	Hardness	Cure Condition	Shelf Life, months
FPC Reinforcement							
KU5016	High Peel strength for flexible substrates/ Excellent adhesion to PA and PET / Tack free	Flexible substrate bonding - High Peel force bonds - wire fixing, flex circuit	Clear - Amber	4500	68 D	365 -405nm LED 30 mW/cm2 , 2500 Mj	12
KU5023	Higher peel strength than 5016 , tacky, low shrinkage	Flexible substrate bonding - High Peel force bonds - wire fixing, flex circuit	Clear - Amber	1500	70 D	365 -405nm LED 30 mW/cm2 , 2500 Mj	12

Product	Description	Typical Application	Color	Viscosity CPS	Hardness	Cure Condition	Shelf Life, months
FPC Reinforcement							
KU5003	High adhesion to metals and plastics / High Impact strength	Gap filling and sealing	Clear - Amber	160	44 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5003T	Thixotropic version of KU5003	Gap filling and sealing	Clear - Amber	1000	44 D	365 -405nm LED 30 mW/cm2 , 2500 Mj	12

KRYLEX ADHESIVES FOR DISPLAYS



Digital Display technology is a rapidly evolving area for today's electronics devices manufacturers. The display quality and performance are the most obvious and instant impression that a consumer will have when using an electronic device. It is therefore critical that Electronic Display manufacturers can drive display innovation forward to differentiate their product to the consumer. The use of high performance, robust materials in the construction of the display ensures that reliability and functionality are optimum. Krylex adhesives enable Display manufacturers to achieve these performance goals.

KRYLEX® Display Adhesives Offer:

- One component.
- UV Cure and dual cure options (UV+ Moisture or UV + Thermal).
- Ultra-fast UV Fixation.
- High Reliability.
- High UV depth of penetration.
- Rapid moisture cure
- Excellent Chemical Resistance.
- Excellent waterproofing performance.
- ROHS Compliant

Product	Description	Typical Application	Color	Viscosity, CPS	Hardness	Cure Condition	Shelf Life, months
Display Panel Adhesives							
KU5026	Excellent cure speed - 2 second cure/ Excellent Adhesion to PC and other plastics/ High Impact Performance	Display End Seal	Clear - Amber	9800	55 D	365 -405nm LED 30 mW/cm2 , 2500 Mj	12
KD8011	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible	Display Pin Seal	Translucent	2400	73 D	365nm LED, 30mW/cm2, 2500mJ + 24 Hour Moisture Cure	12
KD5001	Very active Moisture cure, ideal if shadowing is high	Display Pin Seal	Translucent	5400	55 D	365nm LED, 30mW/cm2, 2500mJ + 24 Hour Moisture Cure	12
KU5225	Excellent cure speed - 2 second cure/ Excellent Adhesion to PC and other plastics/ High Impact Performance	Display Pin Seal	Clear - Amber	4000	50 D	365 -405nm LED 30 mW/cm2 , 2500 Mj	12
KU5016	High Peel strength for flexible substrates/ Excellent adhesion to PA, PET and glass/ Tack free	FPC Reinforcement	Clear - Amber	4500	68 D	365 -405nm LED 30 mW/cm2 , 2500 Mj	12
KU5303	High Adhesion of difficult to bond to surfaces	FPC Reinforcement	Yellow	22000 - 28000	75 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12

Product	Description	Typical Application	Dispense Temperature, °C	Open Time, mins	Cure Time - Ambient Moisture, Hrs	Hardness	Elongation at Break, %
Display Functional Sealant							
KH9005	Outstanding Barrier Sealant - Low MVTR/ High Reliability/ Low dielectric constant/ Excellent Chemical Resistance/ Low Bubble formation/ High Bio content	Barrier Sealant	120 °C	2-4	72	71 A	>400

Product	Description	Color	Viscosity, cps	Thixotropic Index	Cure Schedule	Work llfe	Shelf Life
Magnet Bonding - Thermal Curing							
KE1092	High Adhesion to difficult to bond to plastics e.g. PC	Biege	3800	2.93	30 min at 100 ° C or mins at 80 ° C	8 Hours	1 Year @ -20 ° c
KE6020	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	80000	5.9	80 ° C for 30 mins	24 hours at 25 ° C	1 Year @ -20 ° c
KE6021	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	52000	6.3	80 ° C for 30 mins	24 hours at 25 ° C	1 Year @ -20 ° c

KRYLEX ADHESIVE SOLUTION FOR ELECTRONIC DEVICE WATERPROOFING



As electronic devices have become more mobile the requirements around the number of distinct environments a device will see have increased. Specifically, mobile phones and electronic wearable devices are now required to offer higher levels of waterproof performance so that they can remain with the user throughout the day irrespective of whether walking, running, or swimming. Krylex performance adhesives offer customers a range of product types used in sealing and encapsulation of components and devices to meet these now everyday environmental challenges.

KRYLEX® Waterproof Adhesives Solutions Offer:

- One component.
- UV Cure and dual cure options (UV+ Moisture or UV + Thermal).
- Ultra-fast UV Fixation.
- High Reliability.
- High UV depth of penetration.
- Rapid moisture cure
- Reactive Polyurethanes that cure in the presence of atmospheric moisture
- Excellent waterproofing performance.
- ROHS Compliant

Product	Description	Typical Application	Dispense Temperature, °C	Open Time, mins	Cure Time - Ambient Moisture, Hrs	Hardness	Elongation at Break, %
Sealing							
KH9005	Outstanding Barrier Sealant - Low MVTR/ High Reliability/ Low dielectric constant/ Excellent Chemical Resistance/ Low Bubble formation/ High Bio content	Barrier Sealant	120	2 to 4	72	71 A	>400
KH813F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature	Enclosure Bonding	90-120	2 to 4	72	29 D	>500
KH911F	Excellent adhesion to plastics and metals/ Excellent solvent resistance/ Excellent Temperature cycle performance/ Low application temperature	Enclosure Bonding	90-120	2	24	31 D	>450
Product	Description	Typical Application	Color	Viscosity, CPS	Hardness	Cure Condition	Shelf Life, months
Component and Selective Encapsulation							
KD8011	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Translucent	2400	73 D	365nm LED, 30mW/cm2, 2500mJ + 24 Hour Moisture Cure	12
KD5001	Very active Moisture cure, ideal if shadowing is high	Encapsulation of temperature sensitive components where full UV Exposure is not possible	Translucent	5400	55 D	365nm LED, 30mW/cm2, 2500mJ + 24 Hour Moisture Cure	12
KU5304	Very low Viscosity/ Tack Free/ Good adhesion to glass, PCB's and metal	Ultra Low viscosity UV	Clear	40 - 50	83 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KD8010	Dual Cure CC (UV + Secondary moisture cure/ Exceptional depth of cure/ Opaque substrates possible	Low Viscosity uv + Moisture Cure	Clear	600	70 D	365nm LED, 30mW/cm2, 2500mJ + 24 Hour Moisture Cure	12

KRYLEX ADHESIVES FOR BATTERY POUCH SEAL

Battery Pack Assembly

For fixturing cells to packs, adhesives make large scale assembly efficient while providing excellent mechanical properties and environmental resistance.

Battery Cell Assembly

Chemically resistant, ultra fast fixturing UV and PUR adhesives allow for large scale cell assembly for pouches or cylinders.

Encapsulants

Fast fixturing UV encapsulants protect critical electronic components in the battery management system and provide secondary moisture cure for shadowed areas.

Cure-In-Place Gasketing

KRYLEX® cure-in-place gaskets are UV curing materials that provide robust seals with minimal compression set repeated opening and closing for repair access.

Vacuum Impregnation

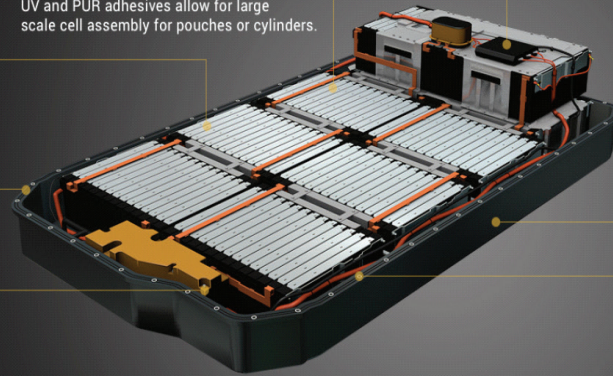
Anaseal® Vacuum Impregnation solutions use low viscosity polymeric resins to fill micro-porosity and voids in cast metal housings to form permanent seals.

Anaerobics

Threadlockers and Thread Sealants applied to threaded fittings ensure reliability through vibration and thermal cycling – keeping nuts and bolts together and liquids contained in hoses and vessels.

Form-In-Place Gasketing

KRYLEX® form-in-place gaskets provide excellent thermal and chemical resistance while reducing manufacturing tolerances and replacing cut gasket inventories needed for cooling plates.



With the growth in mobile devices and the onset of electric Vehicles (EV) Battery development is moving rapidly. Battery manufacturers are looking at ways to increase performance while reducing weight and battery footprint. Krylex adhesives for battery/cell construction offer customers optimised performance depending on the applications that are focussed on delivering the current and next level requirements for the industry.

KRYLEX® Battery Adhesives Offer:

- One component.
- UV Cure
- Ultra-fast UV Fixation.
- High Reliability.
- High UV depth of penetration.

Product	Description	Typical Application	Color	Viscosity, CPS	Hardness	Cure Condition	Shelf Life, months
Battery Pouch Seal Adhesives							
KU5144	Tack Free/ Excellent Adhesion to PET and Nylon and other plastic substrates	Battery Pouch Seal/ Sealing	Black	7000	54 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5145	Clear version of KU5144	Battery Pouch Seal/ Sealing	Yellow	7400	51 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12
KU5147	Increased cure speed version of KU5144, Optimized for 365nm LED cure, Tack Free/ Excellent Adhesion to PET and Nylon and other plastic substrates	Battery Pouch Seal/ Sealing	Black	6100	58 D	365 -405nm LED 30 mW/cm2 , 2500 mJ	12

KRYLEX LOW TEMPERATURE THERMAL CURE ADHESIVES



Krylex low temperature, thermal cure solutions offer customers excellent adhesive strength and high reliability at cure temperatures compatible with the low temperature stability plastics and anodised metal surfaces used in the assembly of electronic devices.

KRYLEX® Low Temp Thermal Cure Adhesive Offer:

- One component.
- High structural strength
- Cure capability in the range 60 - 80 °C
- Excellent Adhesion to plastics and metal (various types and grades).
- High Reliability.
- Low solvent content (prevent damage to substrate surfaces)
- Flexible and able to tolerate CTE Mismatch.
- ROHS Compliant.

Product	Description	Color	Viscosity, cps	Thixotropic Index	Cure Schedule	Work Iffe	Shelf Life @ -20 °C, months
Low Temperature Thermal Cure Epoxy Adhesive							
KE1092	High Adhesion to difficult to bond to plastics e.g. PC	Biege	3800	2.93	30 mins at 100 ° C or 60 mins at 80 ° C	8 Hours	12
KE1093	High Performance LTC	Black	10000	4	5 - 10 mins at 80 ° C	21 days at 25 ° C	12
KE1094	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	80000	5.9	80 ° C for 30 mins	24 hours at 25 ° C	12
KE1095	High Adhesion to plastics and metals/ High Tg and low CTE	Dark Grey	52000	6.3	80 ° C for 30 mins	24 hours at 25 ° C	12
KE1096	Exceptional adhesion to steel, stainless steel, aluminum, plastics, glass, etc.	Off White	25000		30 mins at 125 ° C	25 hours at 25 ° C	12

KRYLEX CYANOACRYLATE ADHESIVES FOR ELECTRONIC APPLICATIONS

Krylex Toughened Cyanoacrylate (CA) Technology is offering customers a forward step in the kinds of reliability performance that CA'S can achieve in the electronics market.

KRYLEX[®] CA Solutions Offer:

- One component.
- 'Instant' Cure
- Excellent impact strength.

Product	Description	Typical Applications	Color	Impact Strength, modified charpy, j/cm2
KB5002	High Impact Strength, Cyanoacrylate Adhesive	Speaker/ Headphone / Sensor fixturing	Opaque	12.6

KRYLEX[®]



CHEMENCE

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